

WORK ORDER ROUTER

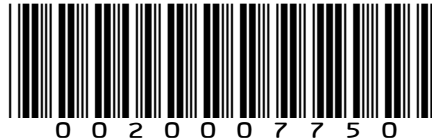
Work Order	Description	Due Date	Quantity	UOM	Sales Order									
7750	Mold Assembly 4141, 100Mm W/Pk	12/29/21	10	EA										
Part Number	Revision No	Location	Order Date											
108477.1000	A	01	01/02/22											
	Prod Line	Bin												
	GY	MACHINE												

----- LABOR----- ----- MATERIAL-----														
Line No	WC-Part-Code	Description	Start	Due Date	Unit	Setup	RunTime	Total	Unit/Part	Total	Output	Scrap	Date	By
10000	LATHE1 MORI SL300	Op 10 - Machine ID /OD	1	12/23/2021		1 HRS	1.333333333 33333HRS	1 HRS	1	10				



Process Description :Turn ID /OD

20000	OUTSOURCE-HT	Op 20 - Outsource Heat Treat	0	12/23/2021		0 HRS	0HRS	0 HRS	1	10				
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Process Description :Heat Treat

30000	LATHE1 MORI SL300	Op 30 - Hard Turn	0.5	12/23/2021		0.5 HRS	0.166666666 666667HRS	0.5 HRS	1	10				
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0 0 3 0 0 0 7 7 5 0

Process Description :Hard Turn

40000	VMC1 MORI SEIKI MV65	Op 40 - Bore ID	1	12/27/2021		1 HRS	1.008369466 57255HRS	1 HRS	1	10				
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0 0 4 0 0 0 7 7 5 0

Process Description :Bore ID

50000	MISCELLANEOUS	Op 50 - Hone to size	0	12/28/2021		0 HRS	0.5HRS	0 HRS	1	10				
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0 0 5 0 0 0 7 7 5 0

Process Description :Hone to size

60000	QC	Op 55-QC Inspec/Certification	0	12/29/2021		0 HRS	0.5HRS	0 HRS	1	10				
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0 0 5 5 0 0 7 7 5 0

Process Description :

70000	MECHANICAL ASSY	Op 60 - Assemble mold	0	12/29/2021		0 HRS	0.083333333 3333333HRS	0 HRS	1	10				
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0 0 6 0 0 0 7 7 5 0

Process Description :Mech Assy